

**TECHNICAL DATA****SRT-01****STOPS RUST®
ENAMEL SPRAYS****DESCRIPTION AND USES**

Rust-Oleum® Stops Rust® Enamel Sprays are designed to provide a durable protective coating with excellent rust prevention, and excellent resistance to abrasion, fading, chipping, and dulling. These sprays apply easily, provide excellent coverage and dry fast to a tough attractive finish. Rust-Oleum Stops Rust Enamel Sprays are ideal for ferrous, non-ferrous metal and wood surfaces. It features a comfort tip with a wider finger pad to reduce fatigue caused by continuous spraying and an any-angle tip which allows you to spray at any angle. Not for use on galvanized metal.

PRODUCTS

SKU	DESCRIPTION (12 oz.)
7776830	Flat Black
7790830	Flat White
214085	Flat Brown
7777830	Satin Black
7758830	Satin Almond
241239	Satin Dark Brown
312819	Satin Coastal Gray
7732830	Satin Hunter Green
7760830	Satin Heritage Red
7791830	Satin White
371671	Satin Brick Red
371673	Satin Canyon Green
7797830	Semi-Gloss White
7798830	Semi-Gloss Black
7754830	Semi-Gloss Anodized Bronze
7723830	Gloss Navy
7724830	Gloss Sail Blue
7727830	Gloss Royal Blue
7733830	Gloss Dark Hunter Green
7738830	Gloss Hunter Green
7747830	Gloss Sunburst Yellow
7762830	Gloss Sunrise Red
7763830	Gloss Carnival Red
7765830	Gloss Regal Red
7768830	Gloss Burgundy
7770830	Gloss Almond
7771830	Gloss Sand
7775830	Gloss Leather Brown
7779830	Gloss Black
7784830	Gloss Charcoal Gray
7786830	Gloss Smoke Gray

PRODUCTS (cont.)

SKU	DESCRIPTION (12 oz.)
7789830	Gloss Canvas White
7792830	Gloss White
7794830	Gloss Antique White
214084	Gloss Orange
248568	Gloss Cherry
250702	Gloss Pure White
262661	Gloss Dark Walnut
269292	Gloss Maui Blue
298537	Gloss Tuscan Sun
347026	Gloss Poppy Pink
365146	Gloss Laurel Green
371669	Gloss Arctic White
371670	Gloss Ink Black

PRODUCT APPLICATION**SURFACE PREPARATION**

Remove all dirt, grease, oil, salt, and chemical contaminants by washing the surface with a commercial detergent, or other suitable cleaning method. Rinse with fresh water and allow to thoroughly dry. Remove loose paint and rust with a wire brush or sandpaper. Previously coated surfaces must be sound and in good condition. Smooth, hard, or glossy finishes should be scarified by sanding to create a surface profile.

WARNING! If you scrape, sand, or remove old paint from any surface, you may release lead paint dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-LEAD or log on to www.epa.gov/lead.

PRIMING

Use of a Stops Rust Primer provides added corrosion protection, superior adhesion and hiding and is especially recommended for bare wood and metal. The following primers are recommended:

7769830	Rusty Metal Primer
7780830	Clean Metal Primer
2081830	Light Gray Auto Primer
2067830	Red Auto Primer
2089830	Dark Gray Auto Primer



STOPS RUST® ENAMEL SPRAYS

PRODUCT APPLICATION

APPLICATION

Use outdoors or in a well-ventilated area such as an open garage. Use when temperature is between 50-90°F (10-32°C) and humidity is below 65% to ensure proper drying. Do not apply to surfaces that, when heated, exceed 200°F (93°C) or galvanized metal. Avoid spraying in very windy, dusty conditions. Cover surrounding area to protect from spray mist.

Shake can vigorously for one minute after mixing ball begins to rattle. If mixing ball fails to rattle DO NOT STRIKE CAN. Contact Rust-Oleum. Shake often during use. Hold can 10-16" from surface and spray in a steady back-and-forth motion, slightly overlapping each stroke. Keep the can the same distance from the surface. Keep the can in motion while spraying. Apply 2 or more light coats a few minutes apart to avoid runs and sags. Do not use near open flame.

PRODUCT APPLICATION (cont.)

DRY & RECOAT TIMES

Based on 70-80°F (21-27°C) 50% relative humidity. Allow more time at cooler temperatures. Dries tack free in 2-4 hours, to handle in 5-9 hours and fully dry in 24 hours. Primers may be top coated immediately. Apply a second coat or clear coat within 1 hour or after 48 hours.

CLEANUP

Wipe off tip before storing. Clean up wet paint with xylene or mineral spirits. Throw away empty can in trash pickup. Do not burn or place in home trash compactor.

CLOGGING

If valve clogs, twist and pull off spray tip and rinse it in a solvent such as mineral spirits. Do not stick a pin or other objects into the stem.

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PHYSICAL PROPERTIES

ENAMEL SPRAY FINISHES		
Resin Type	Oil modified Alkyd	
Pigment Type	Varies with color	
Solvents	Acetone, N-Butyl Acetate, Aromatic Hydrocarbons	
MIR	0.95 Max	
Fill Weight	12 ounces	
Recommended Dry Film Thickness (DFT) Per Coat	1.0-2.0 mils (25-50μ)	
Practical Coverage at Recommended DFT (assumes 15% material loss)	6-10 sq. ft./can (0.6-0.9 m²/can)	
Dry Times at 70-80°F (21-27°C) and 50% Relative Humidity	Touch	2-4 hours
	Handle	5-9 hours
	Recoat	Before 1 hour or after 48 hours
Dry Heat Resistance	200°F (93°C)	
Shelf Life	5 years	
Flash Point	-156°F (-104°C)	
Safety Information	For additional information, see SDS	

Calculated values are shown and may vary from the actual manufactured material.

The technical data and suggestions for use contained herein are correct to the best of our knowledge, and offered in good faith. The statements of this literature do not constitute a warranty, express, or implied, as to the performance of these products. As conditions and use of our materials are beyond our control, we can guarantee these products only to conform to our standards of quality, and our liability, if any, will be limited to replacement of defective materials. All technical information is subject to change without notice.



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